

## CNC Mill Setup/Operator

### Job Responsibilities

- Setup and operate Vertical and Horizontal Machining Centers (3-5 axis)
- Ability to setup complex fixtures while holding tolerances (+/- .0005)
- Create dimensional production check sheet for critical dimensions
- Care of cutting tooling and holders

### Job Qualifications

- Must be knowledgeable in Geometric Dimensioning & Tolerancing
- Must have experience with part drawing interpretation and print reading
- Must have shop math skills and ability to perform 1<sup>st</sup> piece inspections
- Understanding of Cad/Cam programs
- Technical training or formal apprenticeship training preferred
- Minimum of (3-5) years of experience
- Willing to work night shift a plus

### Employee Benefits

- Competitive Wages and Bonus – 45-hour work week with 5 overtime pay hours
- 401K Retirement Plan w/ matching funds
- Excellent health care plan for employee and family– Major Medical, Dental, Vision, Life
- Medical Benefits are 80% paid by employer.
- Generous PTO
- Flex work schedules – Choose from three schedules (two for daylight hours – 4-day 10 hour shifts and one 5 hour overtime or 5 straight 9 hour shifts (5 built in mandatory overtime), one-night shift)
- Holiday Pay
- Journeyman Machinist Apprenticeship – Sate of Maryland Certified

### Work Location:

- One location (Reisterstown, Maryland)

To apply please submit resume and contact information to [tfriskey@raloid.com](mailto:tfriskey@raloid.com)