

Sheet Metal Tech

Job Duties

Setup and operate a variety of sheet metal machines. Primarily punches and brake presses to fabricate precision products. Ability to layout, sheer and bend sheet metal components. Use hand tools to sand and deburr to achieve finish requirements. Monitor quality of own work to ensure it meets engineering drawing specifications. Assist lesser experience co-workers as needed. Complete required documentation and timecard accurately for completed work daily.

Desired Skills

- Geometric Dimensioning & Tolerancing Required
- Thorough print reading / drawing interpretation skills
- Experience in setting up various Sheet Metal CNC machine tools
- Knowledge of CNC Program codes and their applications required
- Thorough knowledge of Sheet Metal layout development and inspection equipment usage required

Job Qualifications

- Attention to detail and ability to interpret Quality Manufacturing procedures
- Ability to demonstrate safe shop practices and behaviors to maintain a safe working environment
- Strong shop math skills required including thorough knowledge of fractions, decimals, geometry, trigonometry, and metric conversions
- Knowledge of various grades of sheet metals and the applications suitable for their properties
- Minimum of (3-5) years of experience

Employee Benefits

- Competitive Wages and Bonus – 45-hour work week with 5 overtime pay hours
- 401K Retirement Plan w/ matching funds
- Excellent health care plan for employee and family– Major Medical, Dental, Vision, Life
- Medical Benefits are 80% paid by employer.
- Generous PTO
- Flex work schedules – Choose from three schedules (two for daylight hours – 4-day 10-hour shifts and one 5-hour overtime or 5 straight 9 hour shifts (5 built in mandatory overtime), one-night shift)

- Holiday Pay
- Journeyman Machinist Apprenticeship – State of Maryland Certified

Work Location:

- One location (Reisterstown, Maryland)

To apply please submit resume and contact information to tfriskey@raloid.com